

## Lloyd's Register Verification

The Management System for:

**ISO 3834-2: 2005**

**Quality Requirements for the Fusion Welding of Metallic Material – Comprehensive Quality Requirements**

In accordance with LRV procedures, it is hereby certified that:

**Stera Technologies Oy**  
Valtamenkuja 80,  
30100 FORSSA  
Finland

**Stera Technologies Oy**  
Asessorinkatu 12,  
20780 KAARINA  
Finland

**Stera Technologies Oy**  
Varikkotie 2,  
73600 KAAVI  
Finland

**Stera Saue AS**  
Tule 22  
EST-76505 SAUE,  
HARJUMAA  
Estonia

Applies a quality and welding management system in line with the above standard for the following scope:

**Manufacturing welded constructions in accordance with client specification including associated welding controls of ISO 3834-2:2005**

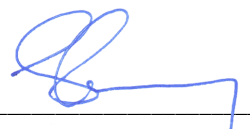
<b>Product Type:</b>	<b>Welded and machined components and assemblies for ventilation systems, working vehicle, electric and lifting industry applications.</b>
<b>Product Standards:</b>	<b>Client specifications</b>
<b>Welding and Inspection Standards:</b>	<b>EN ISO5817, EN ISO15614 -1, EN ISO15609, EN ISO9606- 1, EN 287-1</b>
<b>Parent Materials:</b>	<b>Company Standards</b>
<b>Welding and Allied Processes:</b>	<b>Material Group 1.1, 1.2, 2.2, 3.2, 8.1 as per PD CEN ISO/TR15608.</b>
<b>Responsible Welding Co-ordinators:</b>	<b>EN ISO 4063: 135, 136, 141.</b>
	Risto Mero International Welding Specialist Certificate no. FI01465
	Petri Piispanen International Welding Specialist Certificate no. FI02166
	Keijo Karppi International Welding Technologist Certificate no. FI00359
	Jari Toivanen International Welding Specialist Certificate no. FI01412

Certificate Number: HEQ0005593/1

Original Approval: 5 June 2017

Current Certificate: 5 June 2017

Expiry Date: 4 June 2022



S. C. Emeny on behalf of Lloyd's Register Verification

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## Comments

### Validity of the Certificate

This Certificate remains valid provided:

There is no change to the Recognised Welding Coordinator.

LRV is permitted to perform the annual verification.

No modifications occur which affect the validity of the certificate. If such modifications do occur LRV is to be informed immediately by the manufacturer so that a decision on validity of the certificate can be made.

### Note:

If a valid certificate is to be renewed, the renewal must be applied for at least **two months** before the end of the period of validity of the current certificate.